

## 10.2 Manufacturing process

### 10.2.1 Rubber bag

Rubber bag shall be manufactured from Butyl rubber sheet confirming to the drawing no. mentioned in para no. 10.1. The rubber sheet shall be vulcanized to the canvas cloth 0.3 mm thick (max) to provide reinforcement to the bag. A rubber rib shall be vulcanized to the bag which will be compressed between two metal surfaces to get the sealing of the bag.