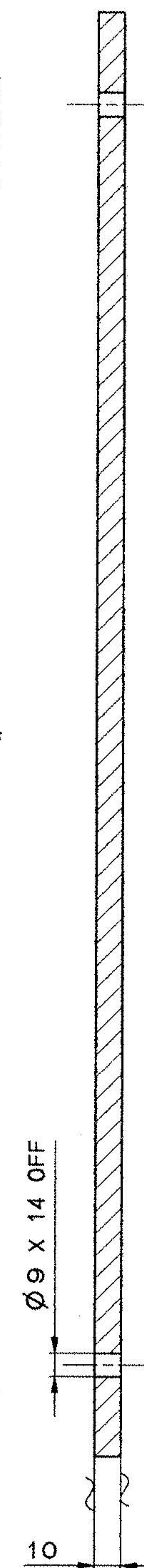
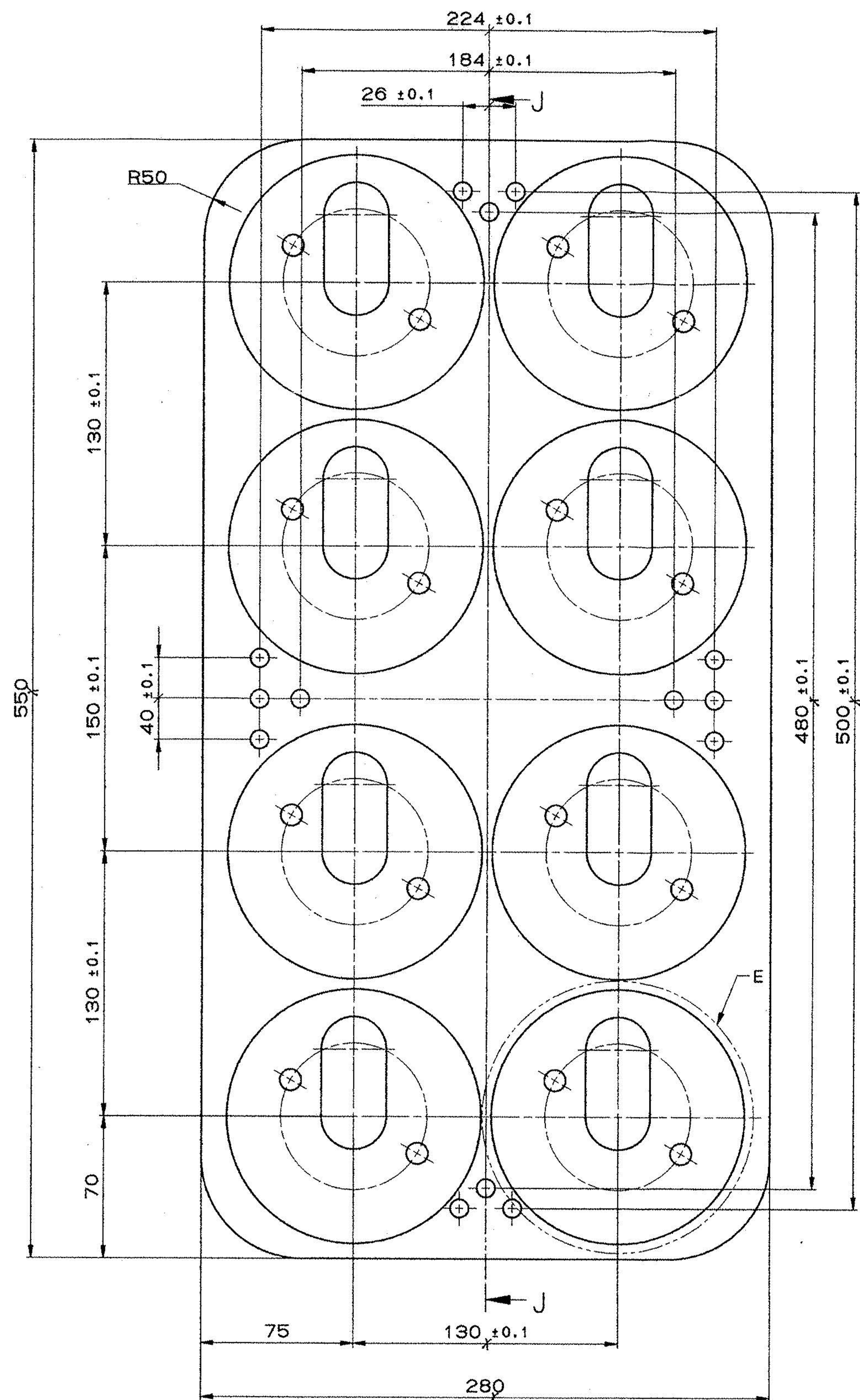
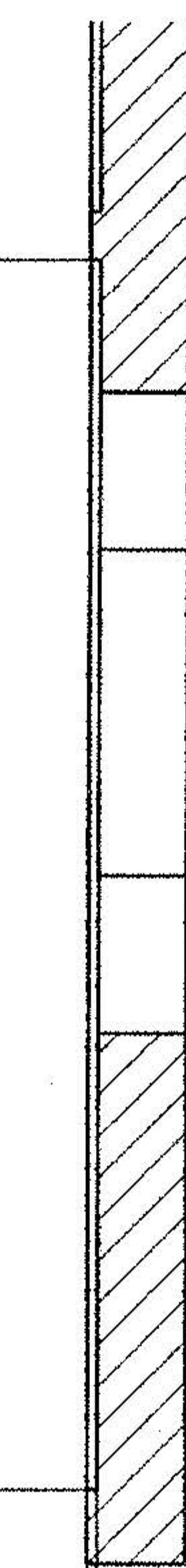


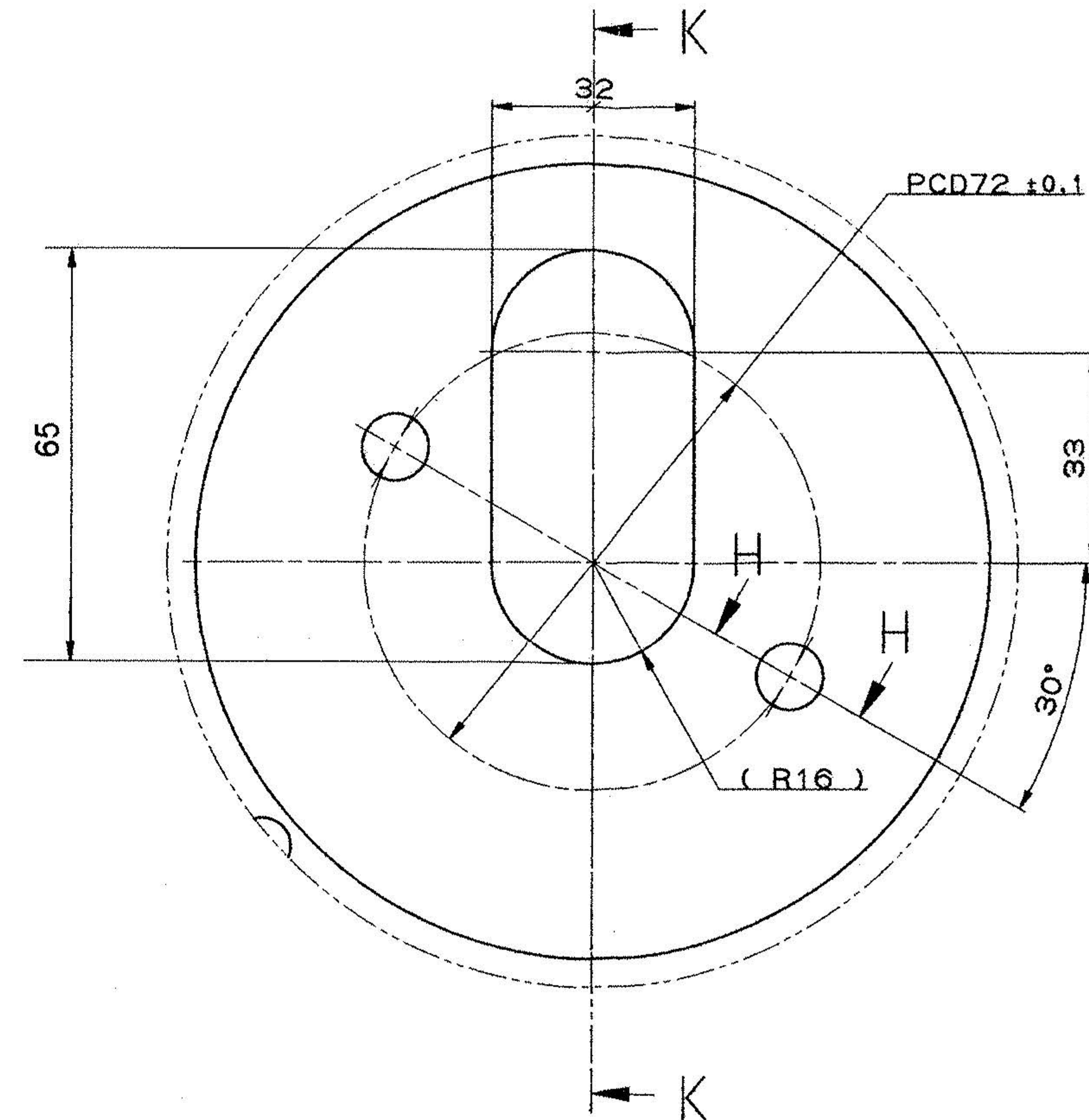
REVISION-I



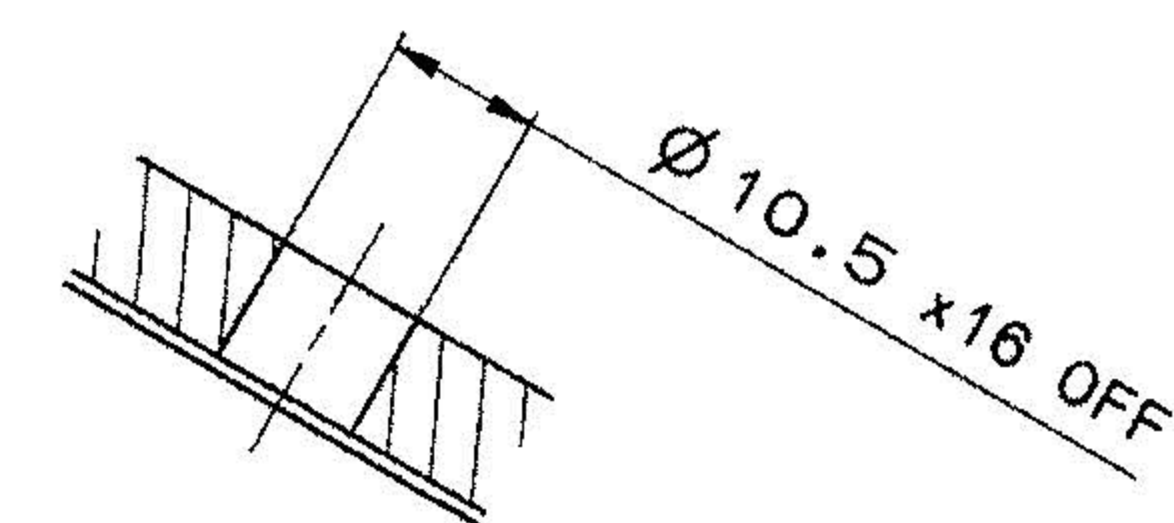
SECTION J-J



SECTION K-K



DETAIL E
SCALE 1:1



SECTION H-H

*** PAINTING

1. PRIMER RED OXIDE TO STANDARD IS:12744 TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPFAS PER DW-1134
2. PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DW-1134

NOTE:-
M3 - 16 HOLES TO BE DONE IN ASSY. FOR LEGEND MOUNTING

**

STAINLESS STEEL AISI 316

W(2)

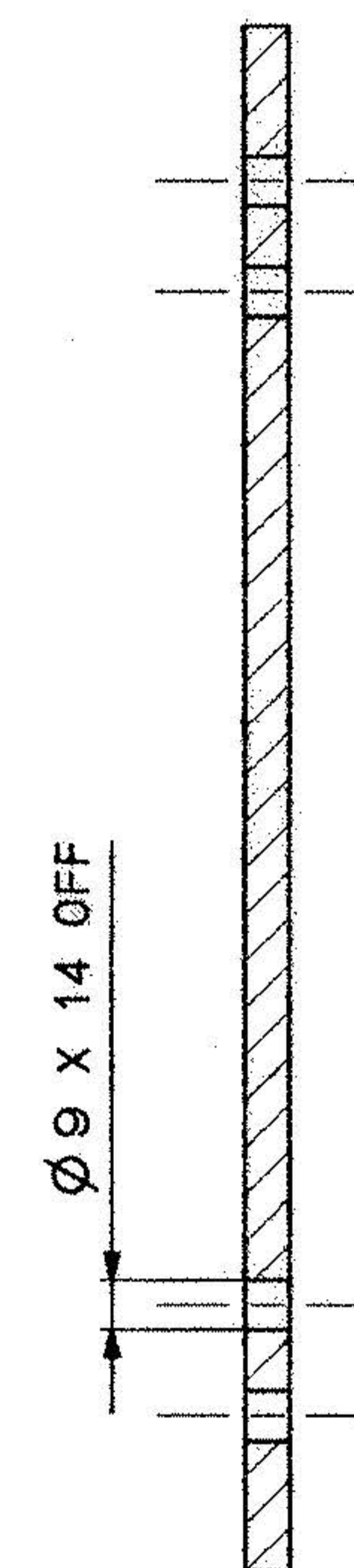
1		BASE PLATE LEFT		**		***	
No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS	
GENERAL TOLERANCE							
LINEAR DIMENSIONS							
0-6		±0.1					
6-30		±0.2					
30-120		±0.3					
120-315		±0.5					
315-1000		±0.8					
1000-2000		±1.2					
ANGULAR DIMENSION							
1-10		±1°					
10-50		±30'					
50-100		±20'					
>100		±10'					
VALUE IN "mm"							
~		±0.25					
▽		0.25					
▽▽		1.0-8					
▽▽▽		0.025-1.6					
▽▽▽▽		<0.025					
NOMINAL SIZE & FIT		DEVIATION					
MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH		Design Office					
DRAWING No. DW-1109-1003-12							

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Technical drawing of a rectangular plate with four circular holes and four sets of mounting holes. The plate has a total width of 550 and a total height of 280. The four circular holes are arranged in a 2x2 grid. The mounting holes are arranged in two rows of two. Dimensions are given in millimeters with tolerances. The drawing includes a title block with the text '***'.

Dimensions (mm):

- Total width: 550
- Total height: 280
- Distance between centers of left two circular holes: 130 ± 0.1
- Distance between centers of right two circular holes: 130 ± 0.1
- Distance between centers of top two circular holes: 150 ± 0.1
- Distance between centers of bottom two circular holes: 150 ± 0.1
- Radius of circular holes: R50
- Distance from top edge to center of top row of mounting holes: 26 ± 0.1
- Distance from bottom edge to center of bottom row of mounting holes: 75
- Distance from left edge to center of left column of mounting holes: 25
- Distance from right edge to center of right column of mounting holes: 25
- Distance from top edge to center of top circular hole: 10 ± 0.1
- Distance from bottom edge to center of bottom circular hole: 10 ± 0.1
- Distance between centers of mounting holes in a row: 40 ± 0.1
- Distance between centers of mounting holes in a column: 28 ± 0.1
- Distance from center of circular hole to center of mounting hole: 20 ± 0.1



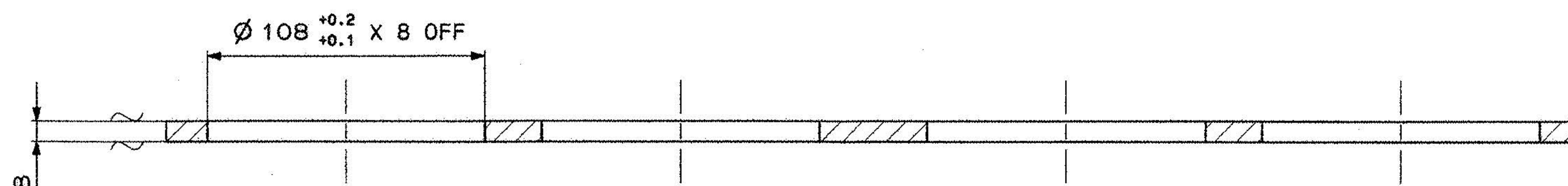
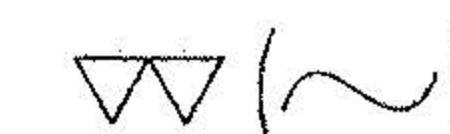
SECTION C-C

* * * PAINTING

1. PRIMER RED OXIDE TO STANDARD IS:12744 TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPF AS PER DW-1134
2. PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DW-1134

NOTE:-
M3 - 16 HOLES TO BE DONE IN ASSY. FOR LEGEND MOUNTING

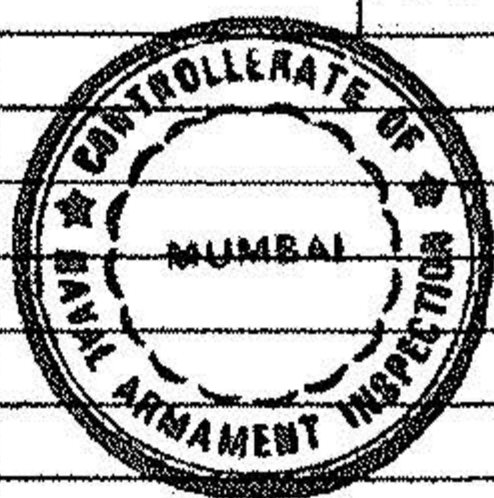
* *
STAINLESS STEEL AISI 316



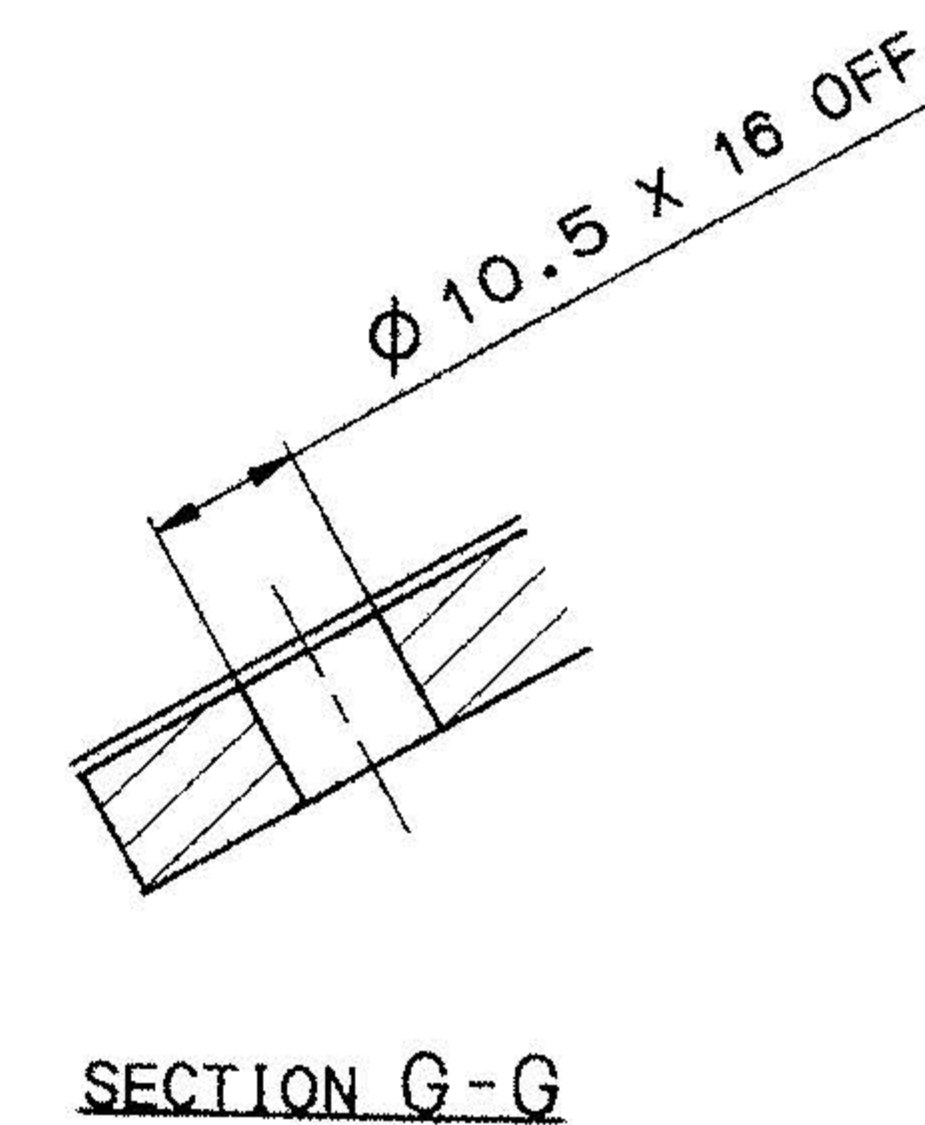
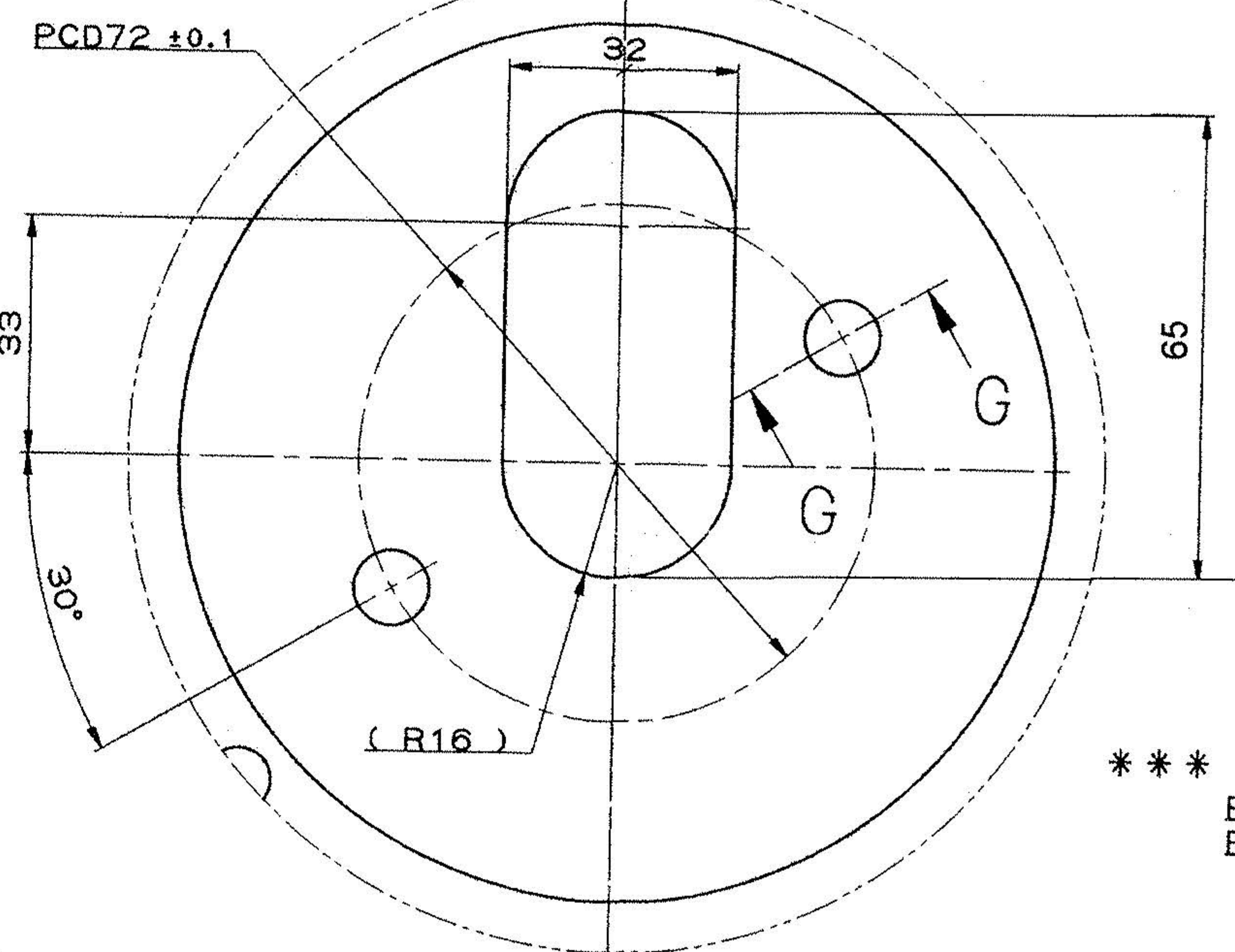
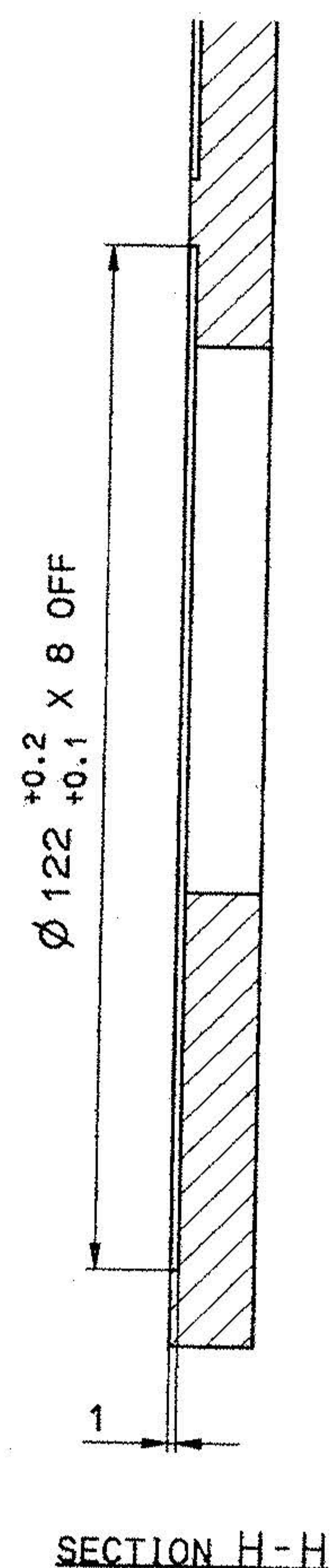
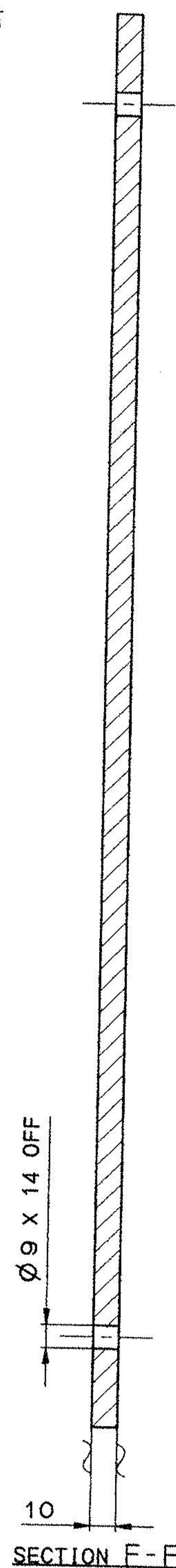
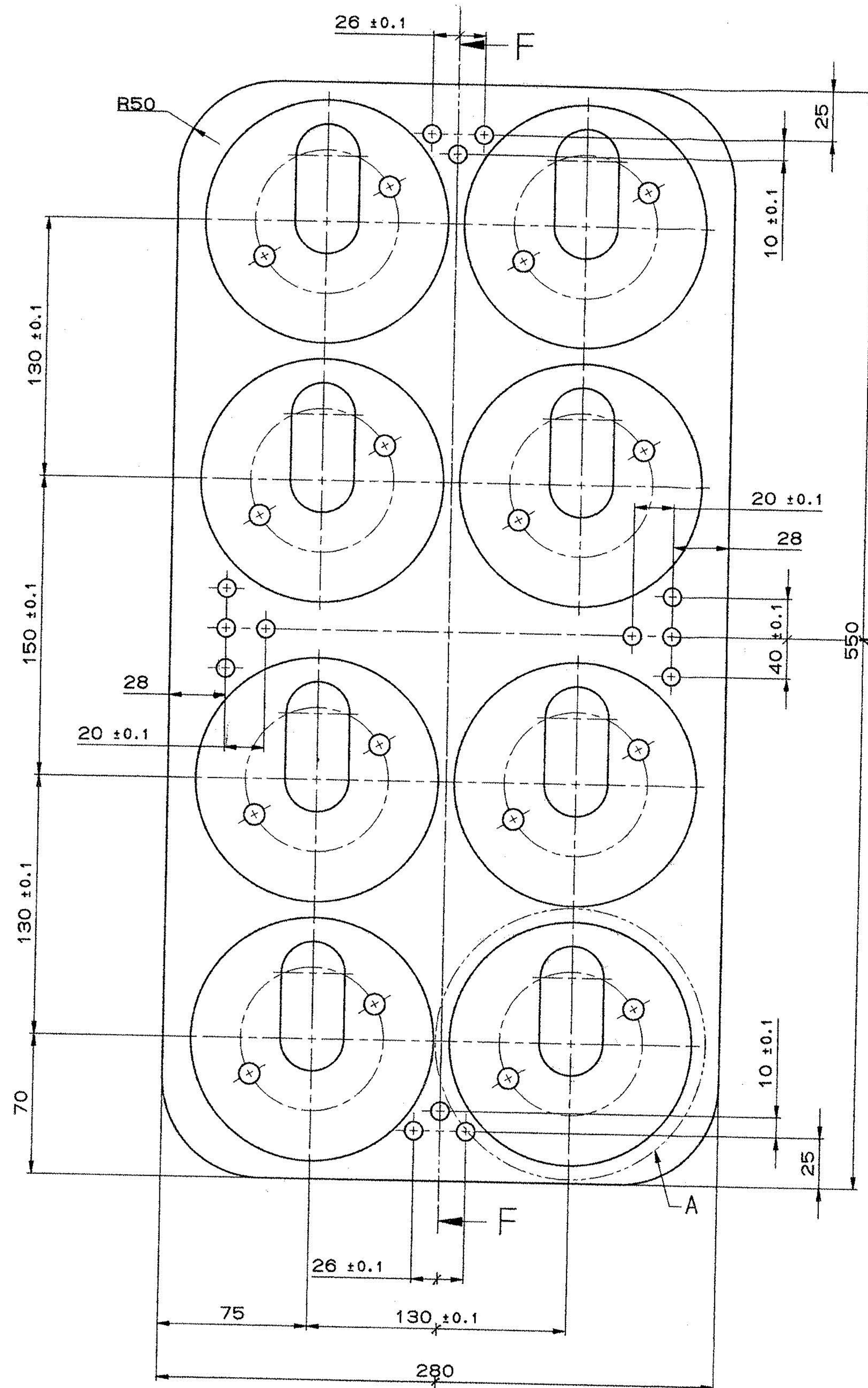
SECTION B-B

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UT	NOMINAL SIZE & FIT	DEVIATION

2	SUPPORT PLATE		** *			***
No.OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS
GENERAL TOLERANCE						
LINEAR DIMENSIONS						
0-6	±0.1					
6-30	±0.2					
30-120	±0.3					
120-315	±0.5					
315-1000	±0.8					
1000-2000	±1.2					
ANGULAR DIMENSION		No.OFF	DRG. No. OF ASSOCIATED PART	INDEX	ALTERATION	DATE NAME
1-10	±1°	SUPPORT PLATE LAUNCHER ASSEMBLY SR LAUNCHER KAVACH MOD-II				SCALE 1 : 1
10-50	±30'					
50-100	±20'					
>100	±10'					
VALUE IN "um"						
~	≥25	MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH				DESIGN OFFICE
▽	8-25					
▽▽	1.6-9					
▽▽▽	0.025-1.6					
▽▽▽▽	<0.025					
		DRAWING No.				DW-1109-1004-12

REVISION-I



*** PAINTING
PAINTING TO BE DONE AS PER DW-1134

DETAIL A
SCALE 1:1

- *** PAINTING
1. PRIMER RED OXIDE TO STANDARD IS:12744 TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPF AS PER DW-1134
 2. PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DW-1134

NOTE:-
M3 - 16 HOLES TO BE DONE IN ASSY. FOR LEGEND MOUNTING

** STAINLESS STEEL AISI 316

1	BASE PLATE RIGHT		**			***
No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS
GENERAL TOLERANCE LINEAR DIMENSIONS 0-8 ±0.1 8-30 ±0.2 30-120 ±0.3 120-315 ±0.5 315-1000 ±0.8 1000-2000 ±1.2 ANGULAR DIMENSION 1-10 ±1° 10-50 ±30' 50-100 ±20' >100 ±10' VALUE IN "mm" ~ >25 ▽ 8-25 ▽ 1.6-8 ▽ 0.025-1.6 ▽ 0.025						
BASE PLATE-RIGHT LAUNCHER ASSEMBLY SR LAUNCHER KAVACH MOD-II		SCALE 1:2		DRAWN 07.02.09 07/02/09 CHECKED 11 07/02/09 APPROVED 07/02/09 07/02/09		
MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH		Design Office		DRAWING No. DW-1109-1014-12		

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NOMINAL SIZE & FIT DEVIATION