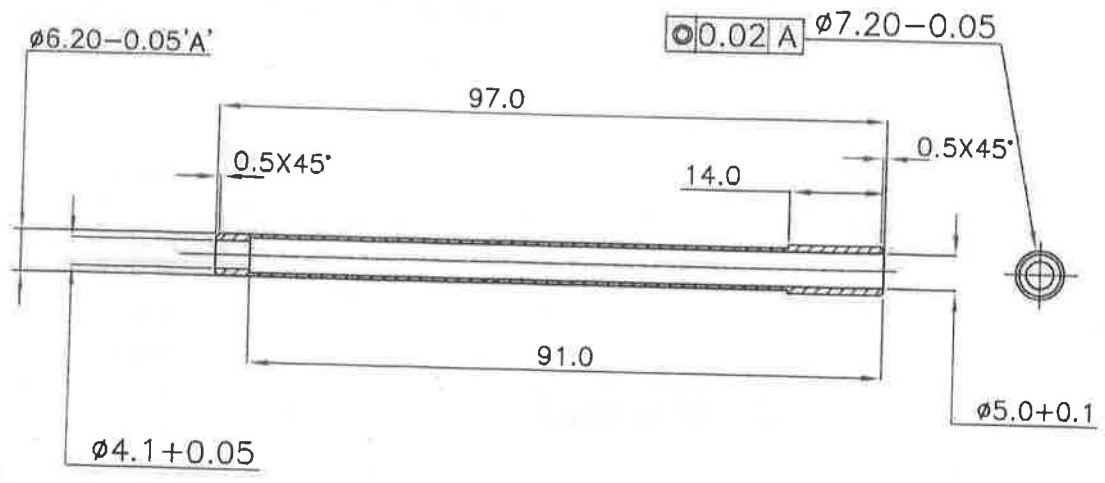


1 2 3 4  
 ISS C A AA S SS IC  
 0000 2000 90 00 20 30 40 204

GEN TOL FINE/MEDIUM/COARSE DRG CONVENTIONS CONFIRM TO INDIAN STD  
 CLASS TO IS:2102 DIMN IN mm UNLESS OTHERWISE STATED



NOTES : 1) REMOVE ALL SHARP EDGES AND BURRS.  
 2) HARDNESS : 350-400 H.V.

3	29/08/17	M-38	MATERIAL & HARDNESS CHANGED DIMN. 97.0 WAS 96.0	---	B-2	<i>Handwritten signatures</i>
2	12/12/16	M-36	DRG REVISED & VIEW AMMENDED	---		
1	05/01/16	M-31	DIMN. 6.20-0.05 WAS 5.95-0.05 DIMN. 7.20-0.05 WAS 6.95-0.05	B-2 B-4		
S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	PRANAV	CHD <i>Handwritten signature</i>	MATERIAL:		SIGN	
APPD	DATE 29/08/2017	For Director <i>Handwritten signature</i>	STEEL TO IS: 5517-1993, Gd 40Ni6Cr4Mo3(En-24)			
SEALED	DATE		PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966 , CLASS 'B'			
SCALE	1:1	EST MASS	TITLE			
DESIGN AUTHORITY	ARDE		<b>TUBE MIDDLE SPRING RECOIL</b>			
PUNE	411021					

DRG.No. 0204 03 02 00 06 002 00DD  
 IC SS S AA A C SST  
 PART No DS CAT No AHSP

1 2 3 4