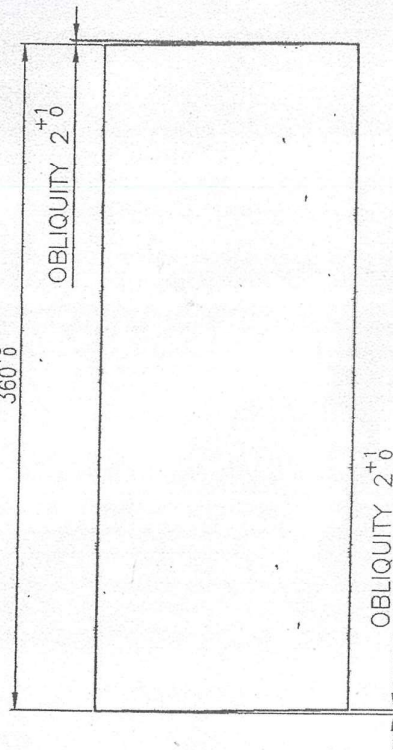
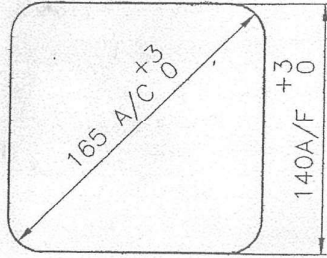


NO.- F-652

AMENDMENTS			
REV.	DATE	DESCRIPTION	SIGN



BASED ON F-561 (L.I)

**NOTE:**

- 1) PARTING OF BILLETS ARE TO BE GOVERNED BY THE WEIGHT & NOT BY LENGTH, LENGTH AS MENTIONED IS FOR GUIDANCE ONLY.
- 2) COLOUR CODE:  
25mm TO 30mm WITH "BRIGHT YELLOW" COLOUR BAND IS TO BE PAINTED THROUGH OUT THE LENGTH AND PARTED FACE OF EACH PARTED BILLET ON ONE SIDE.
- 3) HEAT/CAST NO. ALSO TO BE PAINTED WITH SAME COLOUR ON ANY PARTED FACE OF EACH BILLET.
- 4) ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED (PLASMA/GAS CUT IS NOT ALLOWED).
- 5) PACKING/PALLETISATION OF PARTED BILLET SHOULD BE SECURED BY STEEL STRAP TO FACILITATE EASY LOADING/UNLOADING. PACKING IS TO BE DONE HEAT/CAST WISE WITH STEEL TAG MENTIONING STEEL GRADE, HEAT NO. QUANTITY AND FIRM NAME.
- 6) OTHER PARAMETERS ARE TO BE GOVERNED BY O.F.Aj. SPEC. NO. F-444 (LATEST ISSUE).

COPY ISSUED BY CDD/OFAJ

यह प्रति मी की डी/ओ. एफ.ए. जे.

द्वार की गई है

दिनांक: क/का.प्र./सी.डी.डी

Date: 12-02-20 for JWM/CDD

WEIGHT- 52.5+0.5kg

DIMENSIONS ARE IN mm.			MATERIAL- AS ABOVE		आईनैन्स फैक्टरी अम्बाझरी ORDNANCE FACTORY AMBAZHARI
THIRD ANGLE PROJECTION			NOMENCLATURE		
SCALE - NTS			STEEL BILLET (M107)		DRG. NO :
2020	NAME	DATE			F-652
DRAWN	<i>[Signature]</i>	12.02.2020			REVIEW :- 0
CHECKED	<i>[Signature]</i>	12.02.2020			SHEET NO.- 1
HOS/CDD	<i>[Signature]</i>	12-2-2020			
JWM/SF	<i>[Signature]</i>	12-9-2020			