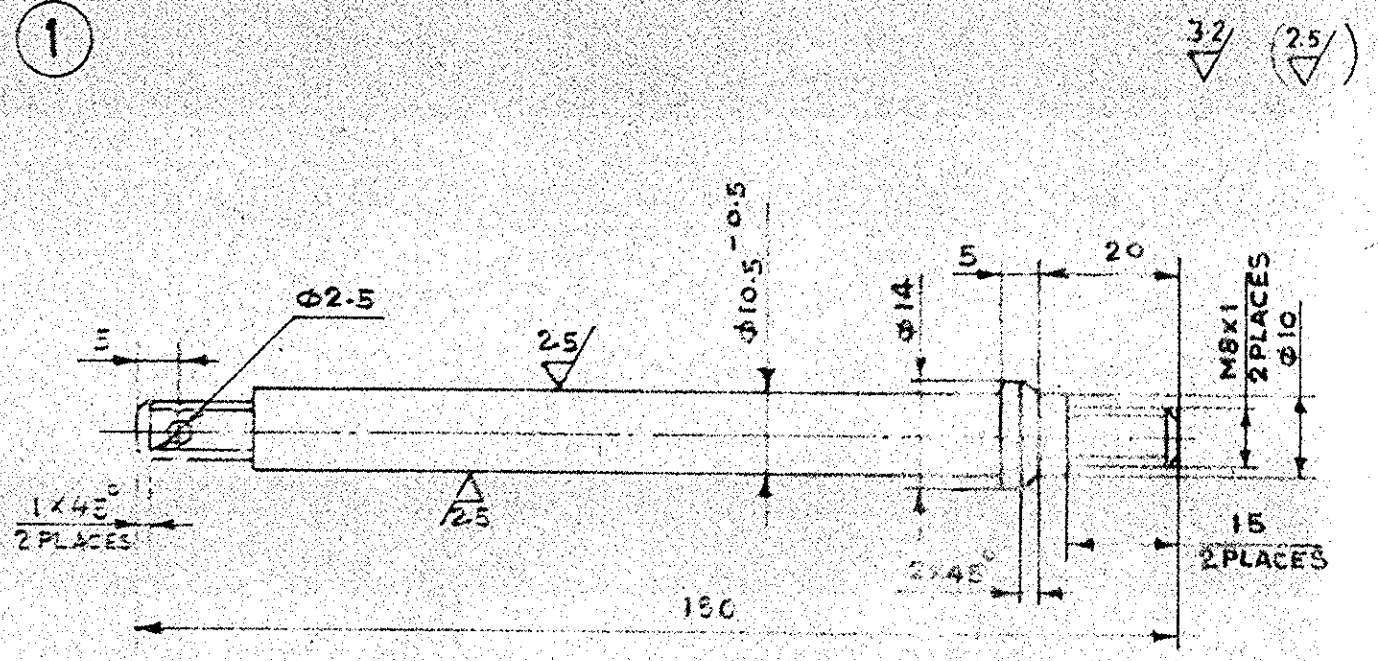
PART No.	DRG CONVENTIONS CONFORM TO IS:696 DIMENSIONS ARE IN mm.
2A42/INA/0547 4 SHTS, SHT-2	TOLERANCES FOR UNTOLERANCED LINEAR DIMENS

ABOVE UP TO	— 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 —
TOL	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3



NOTE:-

SHARP EDGES SHOULD BE BLUNTED TO R ≈ 0.6.

TREATMENT:- HRD RC 45-50.

C 9054 (2/4)

DATE	AUTHORITY	ZONE	NATURE	SIG AHSP	SIG DO
22.9.95	18174-W		PROV SEALING CANCELLED AND DRG SEALED		
26.2.92	17234-W		DRG SEALED PRO		
5.2.92			NEW POLY NEG PREPARED		

AMENDMENTS

DRG SEALED :- 18174 W
22.9.95
DO CQA(W)

SCALE:- N.T.S. | ESTD MASS:- | DATE:-

MATL:- B.S. 970, 080 M40

ASSY DRG:- 2A42/INA/0547 4 SHTS, SHT-1

ROD
(BORE BRUSH)

CQA(W) JABALPUR

DRAWN:- SLC | CHD:- PNR

TRACED:- SRS | CHD:- G P Sharma

CHIEF D^T MAN | DO

AHSP

FOR CQA(W)

DESIGN No.

PART No. 2A42/INA/0547 4 SHTS SHT-2

D S CAT No.