

DRAWING CONVENTIONS CONFORM TO IS: 696

SURFACE FINISH : AS PER IS: 3073-67,
WHERE NOT SPECIFIED SHOULD BE Z

MATERIAL :- SHEET B-119-0-0.8 GOST 19903-74
30x76 GOST 11268-76

MATERIAL FOR INDIA :- IS: 2507-1975 DESIG. 50
CR.4 (GRADE-10)

(a) ALT. MATL. FOR INDIA:-
IS: 2507-1975 Gr.11 DESIGN. 50 CR.4 V2

* DIMENSIONS FOR REFERENCE,
UNSPECIFIED RADII ARE R = 2 mm.
SHARP EDGES SHOULD BE BLUNTED TO = 0.2 mm.
STAMP K (DIMENSIONAL ACCEPTANCE),
REMAINING TECHNICAL REQUIREMENTS ARE
AS PER GMIT TY SPECIFICATIONS.

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TRUCHARAPALLI-620 016.

A-6311

DA.No. 004/17 Dt. 10.07.17	ALT. MATL. ADDED Lt. REF. No. QASCI12.7mmAD Dt.23.06.17	DATE	NAME	ASSY.	DS CAT NO.	CAA(SA) ICHAPUR
21025-6-12-90	DRAWING REVISED, RE-DRAWN AND PROV. RE-SEALED	SA	SA	1005-007431	MATL :- AS STATED	APPROVED DT. 4.13.93
20414-SA, 20765-SA	PREVIOUS DC(D) NO. 18906-SA	SA	SA	SCALE:- 2:1	DIMENSIONS ARE IN MILLIMETERS	DESIGNER'S REF. 6/11.6-11
						NEGATIVE PREPARED
						DS. CAT. NO. 1005-007432

EXCLUDER DUST

DRAWING CONVENTIONS CONFORM TO IS: 696

SURFACE FINISH :- AS PER IS: 3073-67,
WHERE NOT SPECIFIED SHOULD BE X

MATERIAL :- SHEET E-09-0-1.5 GOST 19904-74
30XTC.A. GOST 11288-76

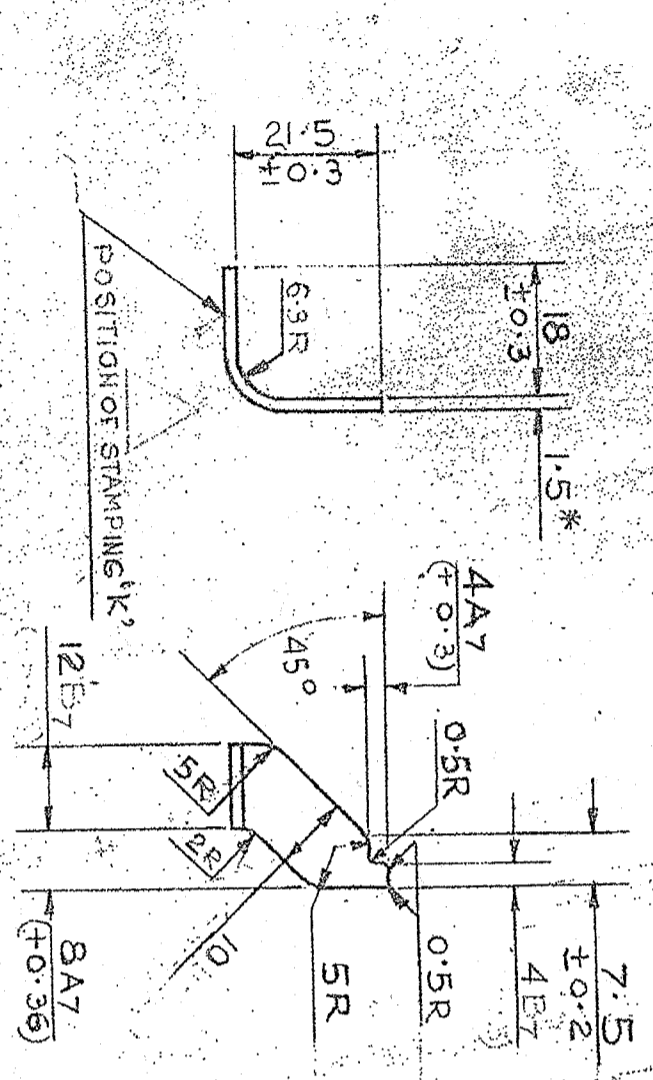
MATL FOR INDIA :- IS: 2507-1975 DESIG. 50CM 4
(GRADE - 10)

* DIMENSION IS FOR REFERENCE.

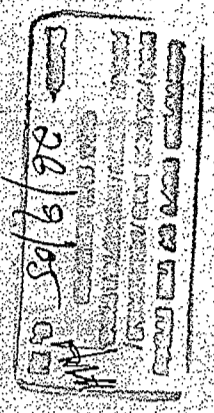
SHARP EDGES SHOULD BE BLUNTED TO 0.2mm.

STAMP 'K' (DIMENSIONAL ACCEPTANCE).

REMAINING REQUIREMENTS ARE AS PER GNITTY SPECIFICATION.



UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 10/08/21
DESIGN & DRAWING OFFICE
ORDNANCE FACTORY, TRICHURAPPALI-520 016

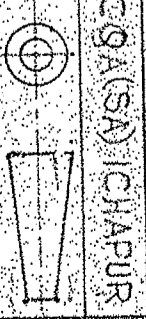


20987-9-11-90 5A	DRAWING REVISED, RE-DRAWN AND PROV. RE-SEALED	1550	SCALE: 1:1	DATE: 11-11-90	DESIGNER'S REF. NO. 1005-007433
PREVIOUS SA 18901-5A	BRACKET FOR GUN	1550	SCALE: 1:1	DATE: 11-11-90	DESIGNER'S REF. NO. 1005-007433
SA	BRACKET FOR GUN	1550	SCALE: 1:1	DATE: 11-11-90	DESIGNER'S REF. NO. 1005-007433

A B C D E F 8 5 4 3 2 1

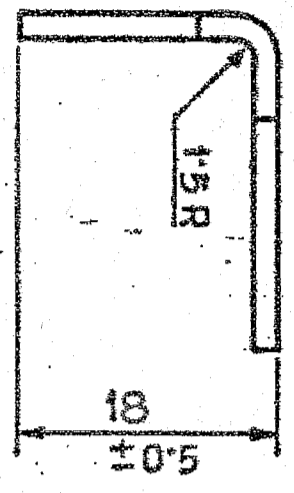
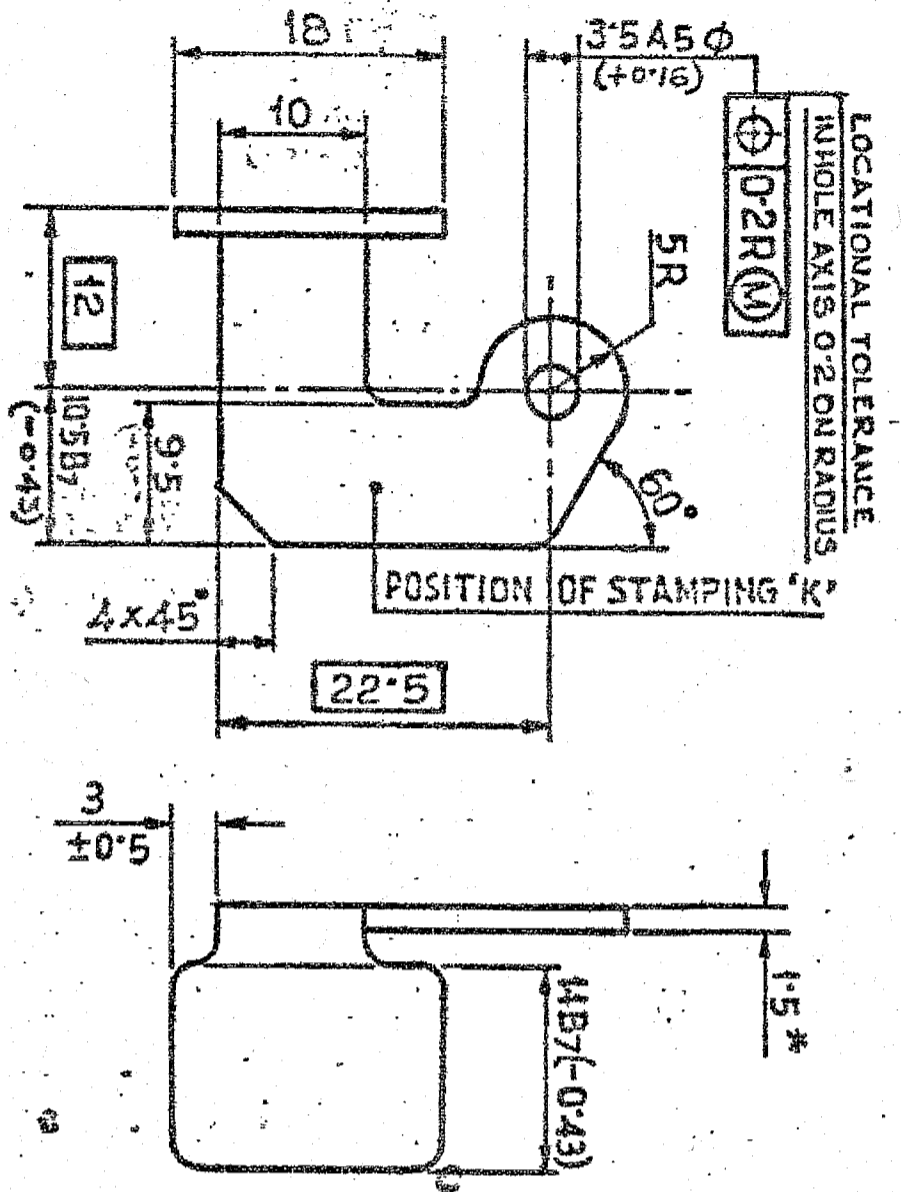
B C D E F

A 6312



APPROVED DT: 4-1-85
(NEG. PREPARED)

DESIGNER'S REF. NO. 1005-007433



CERTIFIED COPY OF THE
STORE DRG/GAUGE DRG/SCH/
SPECN/NOTE SHIT.
DATE: 28.11.09

24985-SA	02-4-2001.	D5. CAT. NO. 5340-015901 WAF 1005-007431	DATE: 07.30.10.2010	DGN. DRN. CHD. TRD. COMP.	DATE: 07.30.10.2010	SCALE: 2:1	SEALING: SEALED	DATE: 11-4-06	ASSY: 1005-007431	MATERIAL: AS STATED.	EQ(A/SA) ICHAPUR	DESIGNER'S REF: 6N11 6-13	D5. CAT. NO. 5340-015901
20987-SA	9-11-90	DRAWING REVISED RE-DESIGN AND PROV. RE-SEALED	DATE: 07.30.10.2010	DGN. DRN. CHD. TRD. COMP.	DATE: 07.30.10.2010	SCALE: 2:1	SEALING: SEALED	DATE: 11-4-06	ASSY: 1005-007431	MATERIAL: AS STATED.	EQ(A/SA) ICHAPUR	DESIGNER'S REF: 6N11 6-13	D5. CAT. NO. 5340-015901

DRAWING CONVENTIONS CONFORM TO IS: 6996

SURFACE FINISH:- AS PER IS: 3073-67
WHERE NOT SPECIFIED SHOULD BE X

MATERIAL:- SHEET 6-NY-0-1.5 GOST 19904-74
30 x PCA GOST 11268-76

MATERIAL FOR INDIA:- IS: 2507-1975 DESIG. 50
Gr. 4 (GRADE 10)

* DIMENSION IS FOR REFERENCE.
UNSPECIFIED RADII ARE 2MM. R.
STAMP 'K' (DIMENSIONAL ACCEPTANCE).
REMAINING TECHNICAL REQUIREMENTS ARE AS PER
QUALITY SPECIFICATION.

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE.
DESIGN & DRAWING OFFICE
GRNANCE FACTORY, TRUCHIRAPPALLI-620 016

A6313

APPROVED, 4.1.06
NEGATIVE PREPARED

BRACKET PIN EXCLUDED
DUST (LEFT)

DRAWING CONVENTIONS CONFORM TO IS: 696.

SURFACE FINISH :- AS PER IS: 3073 - 67, WHERE NOT SPECIFIED SHOULD BE \sqrt{R}

MATERIAL :-
ROUND BAR 4-B GOST 7417-75
35H2-B-GOST 1050-74

ALTERNATE MATERIAL :-
ROUND BAR 4-B GOST 7417-75
30HEZE-B-GOST 1050-74

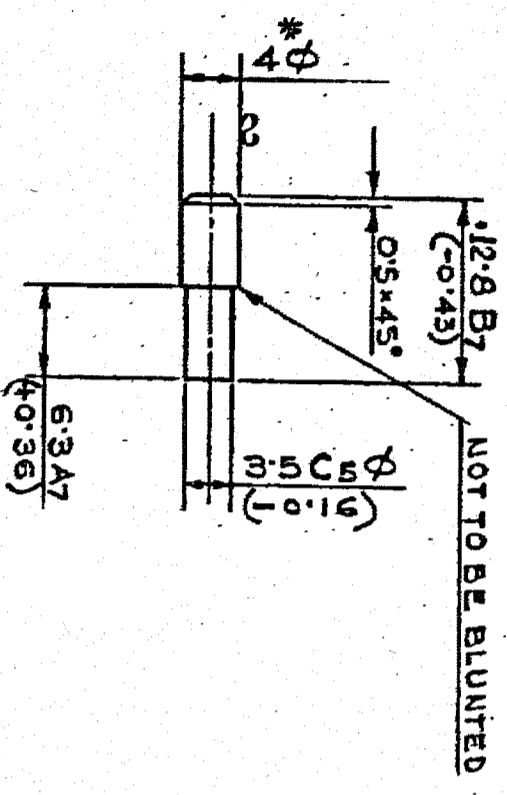
MATERIAL FOR INDIA :- IS: 5517-1993 DESIGN 35C8 LRS-30mm
~~IS: 5517-1978 DESIGN 35 C 8~~

~~ALT. MATERIAL FOR INDIA :-
BS: 970 PT. 1-1983 GRADE 080M 35~~

* DIMENSION IS FOR REFERENCE.
INTERNAL CORNERS ARE 0.4R
SHARP EDGES SHOULD BE BLUNTED TO 0.2
STAMP 'K' (DIMENSIONAL ACCEPTANCE) ON TAG.
REMAINING TECHNICAL REQUIREMENTS ARE AS PER
G111 TY SPECIFICATION.

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CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE
DESIGN & DRAWING OFFICE
ORDNANCE FACTORY, TIRUCHIRAPPALI-620 016.

A - 6314



Grid lines A-F and 6-8

27093-SA/D1/06/17	22071-1-12-92	20988-9-11-90	20222-SA & 20530-SA	Material Amended 1.11.17 NOMENCLATURE AMENDED AND DS.CAT NO. ADDED. DRAWING REVISED RE-DRAWN AND REC'D RE-SEALED PREVIOUS DC(N) NO.18301-SA.	20222-SA & 20530-SA	20222-SA & 20530-SA	20222-SA & 20530-SA	20222-SA & 20530-SA	20222-SA & 20530-SA	20222-SA & 20530-SA	20222-SA & 20530-SA		
DGN.	DRN.	CHD.	TRD.	COMP.	DATE	NAME	ASSY	COA(SA)CHAPUR.	APPROVED DT. 4.11.85 NEG. PREPARED. DESIGNER'S REF. G111 NO-14.	DATE	NAME	ASSY	COA(SA)CHAPUR.
					DT. 5.11.90	S.K.P	1005-007419 1005-007421						
					SCALE - 2:1		DIMENSIONS ARE IN MILLIMETRES						
					SEALED. PROV. DC(N) NO. 18301-SA		PIN STRAIGHT HEADED.						