



MATERIAL -
 (A) - STEEL WIRE (#750.2) COLD DRAWN SPRING Gr. 2/3 AS PER IS 4454 (Pt. 1) 1981.
 (B) - COMMERCIALY AVAILABLE PLASTIC/NYLON (BLACK/GREY COLOUR)

FINISH :- CADMIUM PLATING TO A AVERAGE THICKNESS OF 0.012mm AND CHROMATE PASSMATED TO SPEC.
 IS. 1572-1986 Gr.2 AND CLASSIFICATION Fe/Ca-8. CA.

PROCESS : FABRICATION / PLASTIC MOLDING
 WELDING : ALL JOINTS SHOULD BE WELDED BY ELECTRODE CONFIRMING TO ADVANI DENURON SUPERGTO 5.1-E7018 (ISEB 5426 H3 JK OR IT'S EQUIVALENT. WELDED JOINTS SHALL BE TESTED BY DYE PENETRATION TEST AS PER IS 3658 BEFORE FINISH
 VISUAL INSPECTION : SMOOTH SURFACE NO TOOL MARKS, SHARP EDGES SHOULD BE ROUNDED OFF.
 NOTE : BEFORE MOLDING / FINING OF HANDLE, COMPLETE WIRE LENGTH MAY BE PLATED AS PER FINISH PROCESS.
 PACKING : EACH ITEM SHOULD BE SEALED IN A POLYETHYLENE BAG.
 12 SUCH BAGS SHOULD BE PACKED IN A CARTON/CCBC

SCALE :-	NTS	QTY. - %	A	D	E	DRN.	C.P.FAL
DIMENSIONS IN MM							
TOL. - AS PER IS 2102 (Pt.1), 1993							
MEDIUM							
MATERIAL - AS ABOVE							
FINISH - AS ABOVE							
HEAT TREATMENT -							
0.17C HEAD							
DAS							
Ref.NO.	DATE	ZONE	AUTHORITY	BRIEF RECORD			

PACKING BAR WITH
 CORD RING
 HEAVY DROP PARACHUTE
 (P-7 PLATFORM)
 SYSTEM FOR
 IL-76 AIRCRAFT

APPROVED
 PRO.DR/2829P.DR
 DRG. NO.
 APPROVED BY (S. 1572-1986)