

MACHINING FACILITY REQUIRED FOR 250 Kgs. Bomb Body

To qualify for technical suitability in two bid system, the firm must have following machines and other infrastructure capable of undertaking above said machining. Please note that the infrastructure shown below is bare minimum requirement for capability demonstration and it is not the complete set of machines required for undertaking the said job.

- 1) Suitable overhead crane/material handling arrangement capable of handling the bomb body.
- 2) Conventional lathe capable of rough OD turning of the casting.
- 3) At least two CNC lathe out of which one is capable of undertaking ID operation (i.e. I.D. turning of the bomb body as per machining Drg No. ARDE 9501-01.
- 4) CNC Horizontal machining centre capable of tail end (large dia of the bomb body) side operations.
- 5) Suitable drilling/milling machine for undertaking bomb body drilling operation for lug welding.

Note:- QC may be asked for testing/inspection facility.



WM/GSK



Jt. GM / BD



JWM/MS