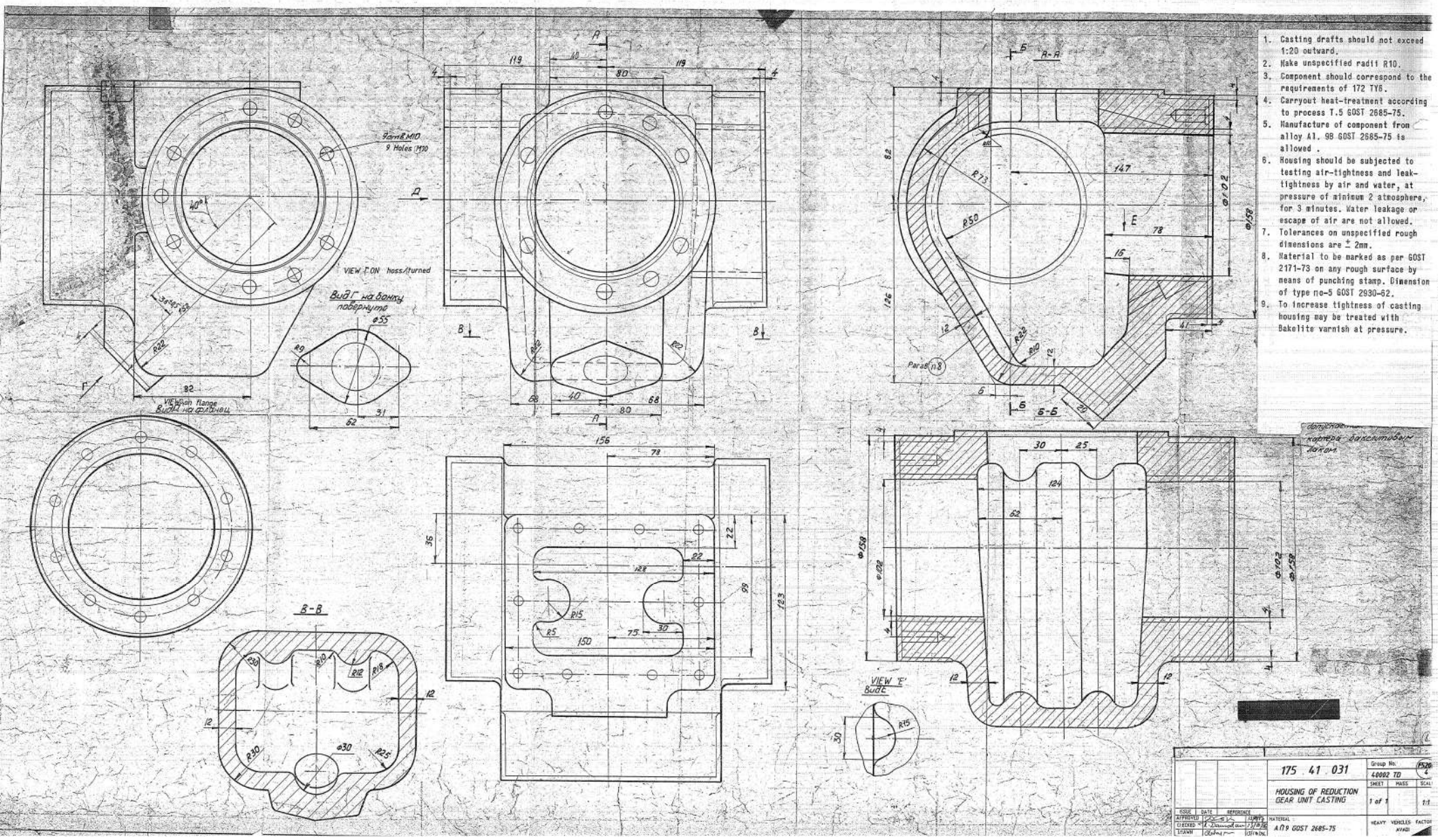

1. Casting drafts should not exceed 1:20 outward.
2. Make unspecified radii R10.
3. Component should correspond to the requirements of 172 ТУ6.
4. Carryout heat-treatment according to process Т.5 ГОСТ 2685-75.
5. Manufacture of component from alloy Al. 9В ГОСТ 2685-75 is allowed .
6. Housing should be subjected to testing air-tightness and leak-tightness by air and water, at pressure of minimum 2 atmosphere, for 3 minutes. Water leakage or escape of air are not allowed.
7. Tolerances on unspecified rough dimensions are ± 2mm.
8. Material to be marked as per ГОСТ 2171-73 on any rough surface by means of punching stamp. Dimension of type по-5 ГОСТ 2930-62.
9. To increase tightness of casting housing may be treated with Bakelite varnish at pressure.

допускается покрыть бакелитовым лаком