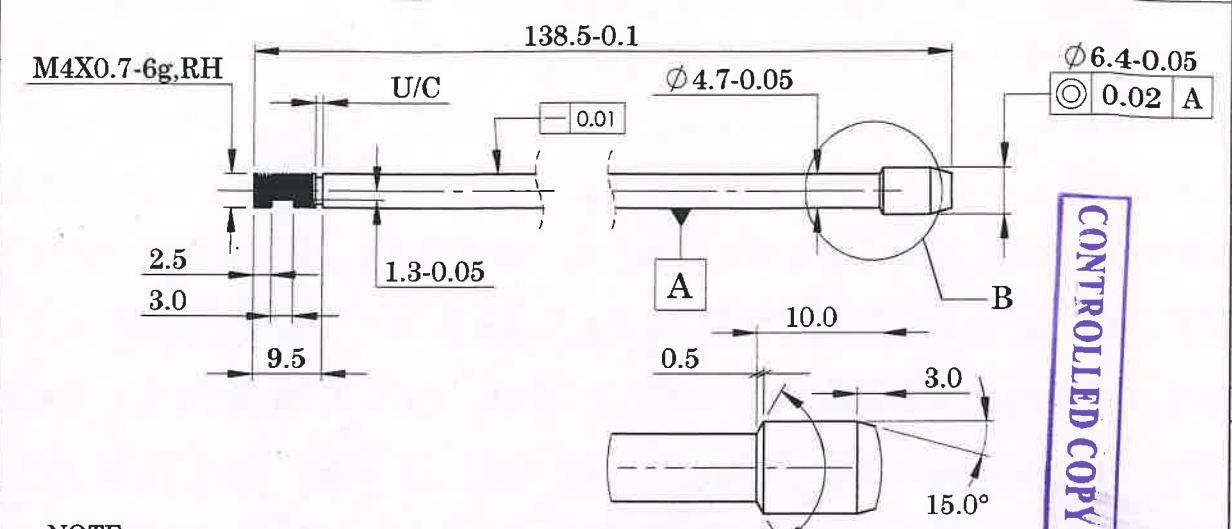


1	2	3	4
LSS	0	V	VA
V D 0 0	2 0 0	7 0	2 0
SS	0	DI	
1 0	1 0 1 2		

GENERAL TOL. : FINE / MEDIUM / COARSE CLASS TO IS: 2102 DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



**NOTE:**

- 1.REMOVE ALL SHARP EDGES AND BURRS.
- 2.ANGULAR TOLERANCE IS 30' OR OTHERWISE STATED.
- 3.DIMENSIONS ARE TO BE READ AFTER APPLYING PROTECTIVE FINISH.
- 4.IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No: DRDO-ARDE-MIM-TSP-051-2019.
- 5.HARDNESS BEFORE COATING: 300 TO 350 HV.
- 6.HEAT TREATMENT:- FERRITIC NITRO CARBURIZING AS PER SAE SPECIFICATION No. AMS 2753C  
COATING HARDNESS : 600 ± 100 HV.  
COATING THICKNESS: 15 µm Min.
- 7.SURFACE FINISH ∇∇ ALL OVER UNLESS OTHERWISE SPECIFIED.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: SOURABH SIGN: DATE:24/08/2022	<i>Sourabh</i> CHECKED	MATERIAL: STEEL TO IS: 5517-1993, Gd, 40Ni6Cr4Mo3 (EN-24)
APPD. DATE:24/08/2022	<i>[Signature]</i> FOR DIRECTOR	PROTECTIVE FINISH:  SEE NOTE
SEALED DATE:		
SHEET SIZE: A4 SCALE: 1:1	EST. MASS 19.48gm	TITLE:  <b>ROD RECOIL</b>
DESIGN AUTHORITY ARDE PUNK 411021		

DRG No.	2 1 0 1	0 1	0 2	0 2	0 7	0 0 2	0 0 D A
	IC	SS	S	AA	A	C	SST
9 mm	PART No.	DS CAT No.	AHSP				