

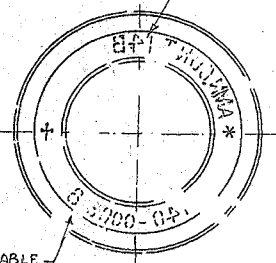
123 15V

DWG. CONVENTION^e CONFORM TO IS SPEC. S.

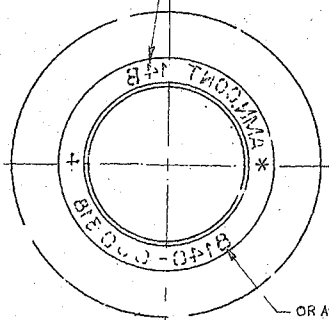
ON L.R.V. DIMENSIONS ARE IN mm

D.C. 29219-A, 32336-A.

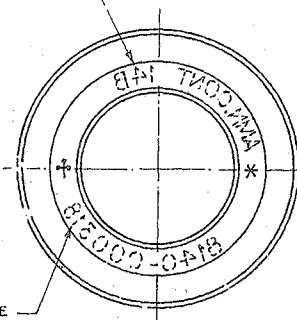
OR 39 A 40 A OR 63 A
AS APPLICABLE



OR 39 A OR 40 A OR 63 A
AS APPLICABLE



OR AS APPLICABLE



MARKING TO BE EMBOSSED ON FROM
OUT SIDE IN 10-mm TYPE

AMN. CONTAINER, 14 B OR 39 A OR 40 A OR 63 A.

* PAPER CONTAINER MANUFACTURER'S INITIALS
OR RECOGNISED TRADE MARK.

† YEAR OF MANUFACTURE.

D.S. CAT. NO. 8140 - 000318 (FOR AMN. CONT. 14 B)

D.S. CAT. NO. 8140 - 000853 (FOR AMN. CONT. 14 B)

NOTE :-

⊕ TO BE ADJUSTED TO GIVE L 9.0 ± 0.5 HEIGHT AFTER CRIMPING

VARNISHING :-

CAPS END ARE TO BE PROTECTED ALL OVER WITH ONE COAT OF
VARNISH SHELLAC APC 225, 30% TO SPEC. JSS 8010-63-1991, AFTER
CLEANING & INSPECTION THE CAPS END TO BE PHOSPHATED OR
ZINC PLATED IN ACCORDANCE WITH SPEC. JSS 0465-01:1994 (CLASS OF
PHOSPHATING IS CLASS II) OR IS: 1573-1986 (REAFFIRMED IN 1991)

MATERIAL :-

STEEL SHEET / STRIP TO

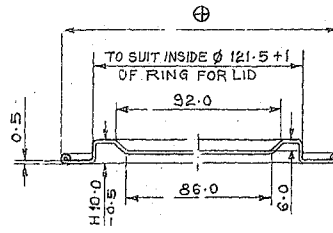
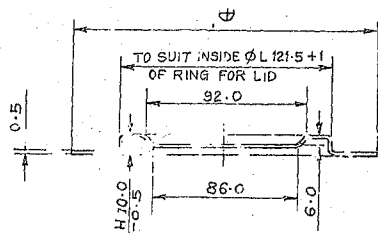
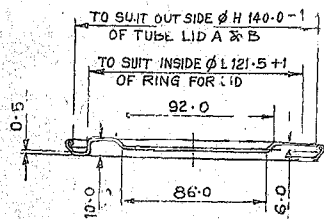
(a) IS: 1079 : 1988 (REAFFIRMED IN 1992)

GRADE Fe 330-1079 HOT ROLLED & ANNEALED OR

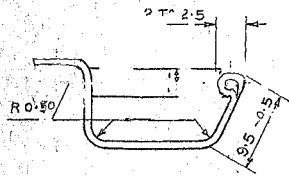
(b) IS: 513 : 1986 (REAFFIRMED IN 1992)

COLD ROLLED & ANNEALED BEST SURFACE TYPE 'D' OR

(c) TIN PLATE BEST COKE GRADE DEEP STAMPING PRIME
QUALITY TO SPEC. IS: 597:1978 (REAFFIRMED IN 1992)
AS AN ALTERNATIVE MATERIAL.

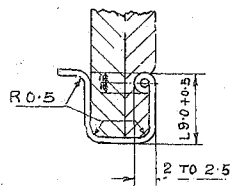


ALTERNATIVE METHOD



ENLARGED VIEW

SCALE :- 3:1



ENLARGED VIEW

SCALE :- 2:1

SCALE :- 1:2 UNLESS OTHERWISE STATED.

2/3/85	DC 35341-	DWG. FORMAT & ORIENTATION: AD. ED. D.S. CAT. NO. 14 B LTD. AMN. CONT. WAS CONT. UNDER 'MA' MARK 'S' SP. CB. WAS 'S: 696							
	DC 35661-A	V. VARNISHING & INTL. SPEC. U. DATED 'S' SP. CB. WAS 'S: 696							
		RE CRACED WITHOUT CHANGE							
		PREVIOUS D.C. NOS: 29219-A, 25327-A, 29260-A, 28939-A, 29220-A, 30340-A, 30535-A, 30752-A, 31008-A, 31089-A, 32335-A, 32775-A, 33171-A, 33617-A, 35845-A, 34407-A, 34222-A & 35400-1							
R/D DATE	AUTHORITY	REVISION	ZONE	SP	D.O.				
DR. (1) BE. (1) D. (1) 21-3									

CHKD:	TRD/MNST	COMP:	ASSY ORG. 15V 44-A
SV-	SCALE :- AS ABOVE.		ISV 373 A
C.D/MAN	EST. MASS :-		
AF 'D.	GAUGE SCHD:		
	DATE :- 16-5-69		
	FOR CR. (A)		
MATL :- AS ABOVE			
PROTECTIVE FINISH :- AS ABOVE			

DESIGNER'S REF.	
CIA / AMN / 1287	DET. 11
PART NO	ISV 1123
D.S. CAT NO	
AHSP :-	CQA(A) KIRKEE

CAP, END.