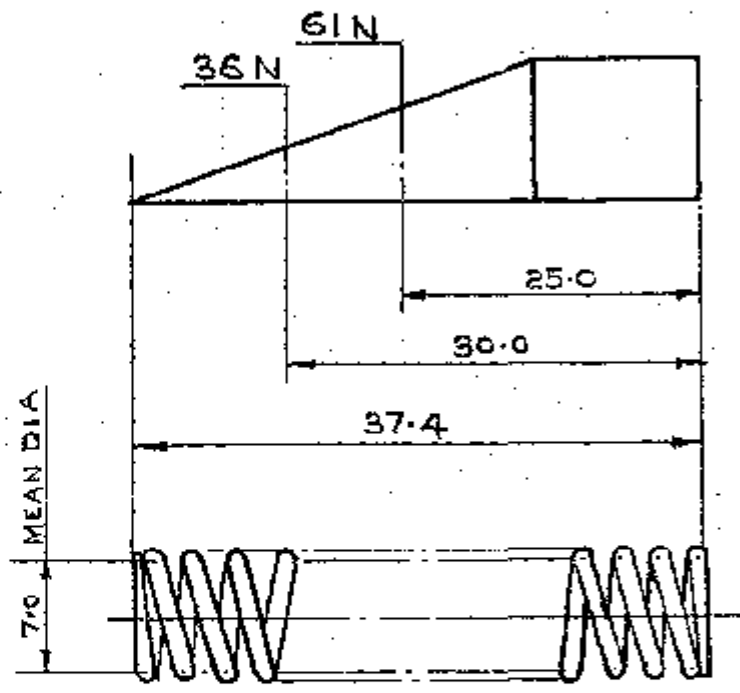


DS CAT No
5360-007192

DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED



"COMPRESSION TEST AS PER BS : 1726, Pt-1 100 % FOR FIRST 20 SPRINGS & 10 % FOR REMAINING PRODUCTION OR AS ORDERED BY CIW"

"SPRINGS TO CONFORM TO BS : 1726, Pt-1 - CATEGORY III, CLASS-B"

DIA OF WIRE----- 1.25
No OF EFFECTIVE COILS----- 14
WOUND----- RH OR LH

ONE COIL AT EACH END TO BE CLOSED IN & GROUND SQUARE WITH THE AXIS LEAVING 3/4 COIL NON-EFFECTIVE AT EACH END

				DRAWN:-		CHD:-		ASSY DRG:- 1015-000251 & 1015-000257		CQA(W), JABALPUR	
				SCANNED:- MK		CHD:- 05-		DATE:-			
15 11 07				SCANNED & PRINTED WITHOUT CHANGE		C/D'MAN		AHSP		SCALE:- 2 : 1	
DATE				AUTHORITY		ZONE		AMENDMENTS		DESIGN No.	
PREV DC Nos:- 15264-W, 17264-W & 18641-W dated 05-07-01				SIG AHSP		SIG DO		MATERIAL:- IS : 4454 Pt 1, GRADE 3		ARDE 1279/76	
DRG SEALED :- 15264-W dated 04-09-78								PROTECTIVE FINISH:- PHOSPHATING TO SPECN. JSS : 0465-01: 1988, CLASS-II, FINISH (j)		PART No. IFL 7686	
								SPRING HELICAL COMPRESSION		DS CAT No. 5360-007192	
										DO CQA(W)	