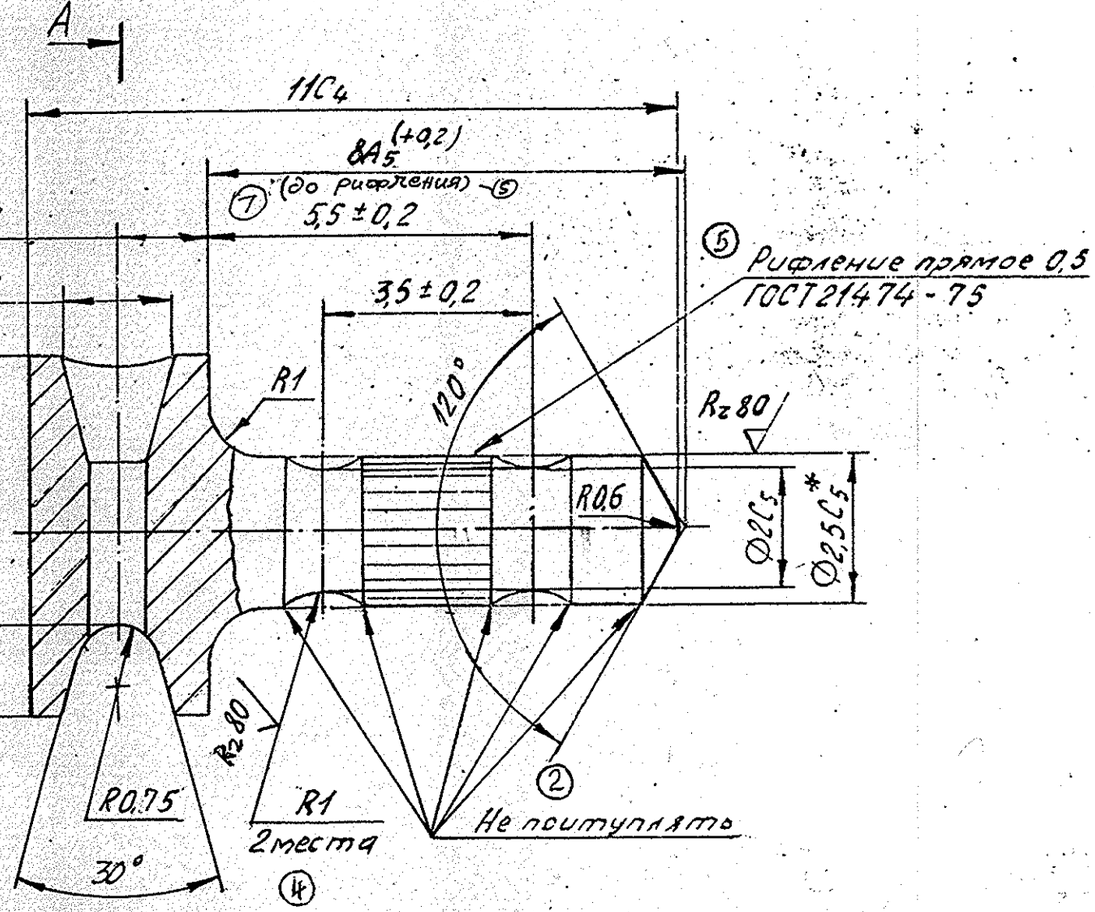
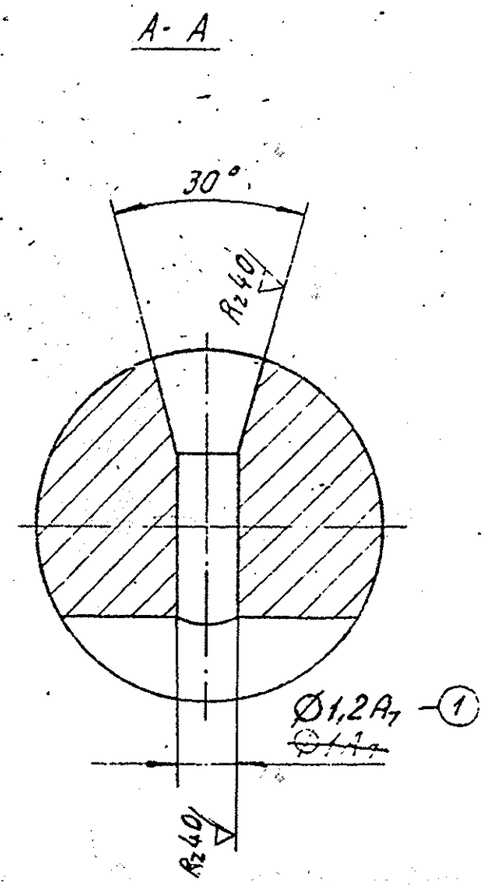
2A42.07.001

Rz 20




FIRING PIN

Scale 10:1. Mass:0.002

1. HRC$_э$ ~~38.5~~ 43.5 to ~~45.5~~ 51.5. Harden in vacuum
2. Test hardness on reference sample
3. *Size before knurling
4. Blunt edges to R≈0.2 mm
5. Stamp К, И on the lot tag

(2) Do not blunt

(3) Material: steel 25X17H26-Ш, ТУ 14-1-1062-74

(4) Two points

(5) Strength knurling 0.5, ГОСТ 21474-75

(6) 4. Center holes are impermissible

(7) Size before knurling.

① Материал: Сталь 25Х17Н26-Ш ГОСТ 1412-85
③ ТУ 14-1-1062-74

| | | | | | |
|---|---|---|---|---|---|
| 5 | | 1224Т-88 | SCT | 23.04.91 | |
| 3 | | 609Т-84 | | | |

FINAL DRG. FOR MFR: AT OFT
DATE 09-07-91
UP-DATED V. Ryan
CHECKED
F/M—PROJ.
SCT—COPY VERIFIED 14.08.91
DGM/PROJ. 26/8/91

| | | | | |
|---|---|---|---|---|
| b | 22Т-88 | 57/2А42-12 ИИ | | 04.02.88 |
| a | | 57/2А42-6 ИИ | | 09.04.88 |

2A42

2A42.07.001

FIRING PIN
Боек

| Изм. | Масса | Масштаб |
|---|---|---|
| 9 | 0,002 | 10:1 |

Лист | Листов 1

~~Сталь 25Х17Н26-Ш~~
~~ГОСТ 1412-85~~ См. выше ①

СДАЕТСЯ

Инв. № подл. | Подп. и дата | Взам. инв. № | Инв. № дубл. | Подп. и дата