

No. QCM/036/CV Norm/Sub-assembly
 Dated -13.06.2023

“Sub-Assembly of Wind Cheater {(Fabrication With All Input Material (Fabric and Garniture Material) except Plastic Slide Fasteners)} Specification No.- As per relevant clause of provisional specification No. S/3558/A/TC-15/Coat ECC with amendment No. 1 to 6 & Annexure-‘A’ for Sub Assembly of Wind Cheater except PSF”

Sl. NO	ITEM	END USE	MANUFACTURING PLANT & MACHINERY		TEST EQUIPMENTS		REMARKS
			ESSENTIAL	DESIRABLE	ESSENTIAL	DESIRABLE	
01.	“Sub-Assembly of Wind Cheater {(Fabrication With All Input Material (Fabric and Garniture Material) except Plastic Slide Fasteners)”		1. Suitable arrangement for Laying and Cutting 2. Single Needle Lock Stitch Sewing Machine 3. Over-locking Machine 4. The firm must possess all the essential manufacturing & testing facilities {as per the attached CV Norms for manufacturing basic input material (i.e. 1. Fabric Polyester White Wind Cheater) or The firm must have notarized legal tie up with the firm who must possess all the essential manufacturing & testing facilities {as per the attached CV Norms for manufacturing basic input material (i.e. 1. Fabric Polyester White Wind Cheater) of Coat ECC Imp. Ver. required for Sub-Assembly of Wind Cheater {(Fabrication		Suitable arrangement for Measuring		

			<p>With All Input Material (Fabric and Garniture Material) except Plastic Slide Fasteners} Specification No. - As per relevant clause of provisional specification No. S/3558/A/TC-15/Coat ECC with amendment No. 1 to 6 & Annexure-'A' for Sub Assembly of Wind Cheater except PSF.</p>					
--	--	--	--	--	--	--	--	--

CV NORMS FOR COATED AND LAMINATED FABRICS VARIOUS

This documents list out the essential plant and machinery requirement of coated and laminated fabrics various. This documents also list out the essential test equipment requirement of coated and laminated fabrics various.

Scope of Norms is applicable to all types of coated and laminated synthetic fabrics on Essential Plant and Machinery Requirement:-

Preparatory and Weaving Process:-

1. Winding machine
2. Beam Warping Machine
3. Shuttle less looms capable of weaving 100% synthetic fabrics

Processing Machines:- (Wherever applicable)

1. HTHP Dyeing Machine
OR
High Temperature High Pressure (HTHP) Jet Dyeing
OR
Pad Dry and Thermosol on Loop Agers
OR
Pad Dry and thermosol on Hot-flue
2. Printing :-
 - a) Engraving Department/Exposure Plant
 - b) Rotary Printing Machine
 - c) Loop Ager/Ageing Machine
 - d) Oxidation and washing } OR FLASH AGER MACHINE
3. Calendering Machine
4. Stenter

Coating Machine:-

1. Coating machine :- As per requirement
2. Integrated coating cum laminating machine, wherever applicable
3. Stenter/Padding Mangle:- As per requirement

Note:

- (i) In case of non availability of weaving and dyeing/printing set up, firm must have notarised legal tie up with same firm who must possess all the essential weaving and dyeing /printing (wherever applicable) machineries as stipulated in the norms and it should be verified by the CV team..

Essential Test Equipments:-

1. Conditioning Chamber
2. Weighing Balance
3. Measuring tape/scale
4. Tensile strength tester
5. Thread counter
6. Laundrometer
7. Perspirometer
8. Crockmeter
9. Light fastness tester *
10. Twist tester
11. Air permeability tester

12. Thickness tester
13. Material confirmation test facility
14. Tear strength tester
15. pH meter
16. Spray rating tester
17. Moisture Vapour Transmission Tester *
18. Flex Tester
19. Test facility for resistance to low temperature
20. Test facility for nature of material and coating
21. Hydrostatic Pressure Head Tester
22. Test facility for accelerated ageing
23. Test facility for Blocking
24. Conditioning chamber for humidity and temperature

Note:-

1. *If the firm does not have light fastener tester and MVTR tester the firm should have arrangement with NABL accredited lab for Dye fastness to Light and MVTR test for which a letter from NABL accredited lab should be issued to the firm that they are undertaking testing of samples from the firm.
2. The above list of test equipment is illustrative in nature which may or may not be relevant for certain type of fabric. Therefore at the time of capacity verification, the requirement of test equipment may be verified in accordance with test parameters in the specification and test equipment shall have required range to test the required parameters.